

**SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION****PRODUCT NAME:** WELD-ON® 794™ Low VOC PVC to ABS Plastic Pipe Transition Cement**PRODUCT USE:** Low VOC Transition Cement for PVC to ABS Transition Joint**SUPPLIER:****MANUFACTURER:** IPS Corporation

17109 South Main Street, Carson, CA 90248-3127

P.O. Box 379, Gardena, CA 90247-0379

Tel. 1-310-898-3300

**EMERGENCY:** Transportation: CHEMTEL Tel. 800.255-3924, 813-248-0585 (International)**Medical:** Tel. 800.451.8346, 760.602.8703 3E Company (International)**SECTION 2 - HAZARDS IDENTIFICATION****GHS CLASSIFICATION:**

Health	Environmental	Physical
Acute Toxicity: Category 4	Acute Toxicity: None Known	Flammable Liquid Category 2
Skin Irritation: Category 3	Chronic Toxicity: None Known	
Skin Sensitization: NO		
Eye: Category 2B		

**GHS LABEL:**

OR

**Signal Word:**  
Danger**WHMIS CLASSIFICATION:** CLASS B, DIVISION 2**Hazard Statements**

H225: Highly flammable liquid and vapor

H319: Causes serious eye irritation

H332: Harmful if inhaled

H335: May cause respiratory irritation

H336: May cause drowsiness or dizziness

EUH019: May form explosive peroxides

**Precautionary Statements**

P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking

P261: Avoid breathing dust/fume/gas/mist/vapors/spray

P280: Wear protective gloves/protective clothing/eye protection/face protection

P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

P403+P233: Store in a well ventilated place. Keep container tightly closed

P501: Dispose of contents/container in accordance with local regulation

**SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS**

	CAS#	EINECS #	REACH Pre-registration Number	CONCENTRATION % by Weight
Tetrahydrofuran (THF)	109-99-9	203-726-8	05-2116297729-22-0000	22 - 49
Methyl Ethyl Ketone (MEK)	78-93-3	201-159-0	05-2116297728-24-0000	6 - 24
Cyclohexanone	108-94-1	203-631-1	05-2116297718-25-0000	4 - 25

All of the constituents of this adhesive product are listed on the TSCA inventory of chemical substances maintained by the US EPA, or are exempt from that listing.

\* Indicates this chemical is subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40CFR372).

# Indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.

**SECTION 4 - FIRST AID MEASURES**

<b>Contact with eyes:</b>	Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.
<b>Skin contact:</b>	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice.
<b>Inhalation:</b>	Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice.
<b>Ingestion:</b>	Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.

**SECTION 5 - FIREFIGHTING MEASURES**

<b>Suitable Extinguishing Media:</b>	Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.	HMIS	NFPA	0-Minimal
<b>Unsuitable Extinguishing Media:</b>	Water spray or stream.	Health	2	1-Slight
<b>Exposure Hazards:</b>	Inhalation and dermal contact	Flammability	3	2-Moderate
<b>Combustion Products:</b>	Oxides of carbon, hydrogen chloride and smoke	Reactivity	0	3-Serious
		PPE	B	4-Severe

**Protection for Firefighters:** Self-contained breathing apparatus or full-face positive pressure airline masks.**SECTION 6 - ACCIDENTAL RELEASE MEASURES**

<b>Personal precautions:</b>	Keep away from heat, sparks and open flame. Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment. Prevent contact with skin or eyes (see section 8).
<b>Environmental Precautions:</b>	Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course.
<b>Methods for Cleaning up:</b>	Clean up with sand or other inert absorbent material. Transfer to a closable steel vessel.
<b>Materials not to be used for clean up:</b>	Aluminum or plastic containers

**SECTION 7 - HANDLING AND STORAGE**

<b>Handling:</b>	Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.
<b>Storage:</b>	Store in ventilated room or shade below 44 °C (110 °F) and away from direct sunlight. Keep away from ignition sources and incompatible materials: caustics, ammonia, inorganic acids, chlorinated compounds, strong oxidizers and isocyanates. Follow all precautionary information on container label, product bulletins and solvent cementing literature.

**SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION**

EXPOSURE LIMITS:	Component	ACGIH TLV	ACGIH STEL	OSHA PEL	OSHA STEL:
	Tetrahydrofuran (THF)	50 ppm	100 ppm	200 ppm	
	Methyl Ethyl Ketone (MEK)	200 ppm	300 ppm	200 ppm	
	Cyclohexanone	20 ppm	50 ppm	50 ppm	

**Engineering Controls:** Use local exhaust as needed.**Monitoring:** Maintain breathing zone airborne concentrations below exposure limits.**Personal Protective Equipment (PPE):****Eye Protection:** Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields, etc. as may be appropriate for the exposure.**Skin Protection:** Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion.

Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive application practices and procedures are used for making structural bonds.

**Respiratory Protection:** Prevent inhalation of the solvents. Use in a well-ventilated room. Open doors and/or windows to ensure airflow and air changes. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached. When limits approached, use respiratory protection equipment.

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**SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES**

<b>Appearance:</b>	Green, medium syrupy liquid	<b>Odor Threshold:</b>	0.88 ppm (Cyclohexanone)
<b>Odor:</b>	Ketone	<b>Boiling Range:</b>	66°C (151°F) to 156°C (313°F)
<b>pH:</b>	Not Applicable	<b>Evaporation Rate:</b>	> 1.0 (BUAC = 1)
<b>Melting/Freezing Point:</b>	-108.5°C (-163.3°F) Based on first melting component: THF	<b>Flammability:</b>	Category 2
<b>Boiling Point:</b>	66°C (151°F) Based on first boiling component: THF	<b>Flammability Limits:</b>	LEL: 1.1% based on Cyclohexanone UEL: 11.8% based on THF
<b>Flash Point:</b>	-20°C (-4°F) TCC based on THF	<b>Vapor Pressure:</b>	129 mm Hg @ 20°C (68°F) based on THF
<b>Specific Gravity:</b>	0.927 @ 23°C (73°F)	<b>Vapor Density:</b>	>2 (Air = 1)
<b>Solubility:</b>	Solvent portion soluble in water. Resin portion separates out.	<b>Other Data: Viscosity:</b>	Medium bodied
<b>Partition Coefficient n-octanol/water:</b>	Not Available		
<b>Auto-ignition Temperature:</b>	321°C (610°F) based on THF		
<b>Decomposition Temperature:</b>	Not Applicable		
<b>VOC Content:</b>	When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is: ≤ 510 g/l.		

**SECTION 10 - STABILITY AND REACTIVITY**

<b>Stability:</b>	Stable
<b>Hazardous decomposition products:</b>	None in normal use. When forced to burn, this product gives off oxides of carbon, hydrogen chloride and smoke.
<b>Conditions to avoid:</b>	Keep away from heat, sparks, open flame and other ignition sources.
<b>Incompatible Materials:</b>	Oxidizers, strong acids and bases, amines, ammonia

**SECTION 11 - TOXICOLOGICAL INFORMATION**

<b>Likely Routes of Exposure:</b>	Inhalation, Eye and Skin Contact
<b>Acute symptoms and effects:</b>	
<b>Inhalation:</b>	Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages.
<b>Eye Contact:</b>	Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid.
<b>Skin Contact:</b>	Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.
<b>Ingestion:</b>	May cause nausea, vomiting, diarrhea and mental sluggishness.
<b>Chronic (long-term) effects:</b>	None known to humans
<b>Toxicity:</b>	LD <sub>50</sub> LC <sub>50</sub>
Tetrahydrofuran (THF)	Oral: 2842 mg/kg (rat) Inhalation 3 hrs. 21,000 mg/m <sup>3</sup> (rat)
Methyl Ethyl Ketone (MEK)	Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit) Inhalation 8 hrs. 23,500 mg/m <sup>3</sup> (rat)
Cyclohexanone	Oral: 1535 mg/kg (rat), Dermal: 948 mg/kg (rabbit) Inhalation 4 hrs. 8,000 PPM (rat)

<b>Reproductive Effects</b>	<b>Teratogenicity</b>	<b>Mutagenicity</b>	<b>Embryotoxicity</b>	<b>Sensitization to Product</b>	<b>Synergistic Products</b>
Not Established	Not Established	Not Established	Not Established	Not Established	Not Established

**SECTION 12 - ECOLOGICAL INFORMATION**

<b>Ecotoxicity:</b>	None Known
<b>Mobility:</b>	In normal use, emission of volatile organic compounds (VOC's) to the air takes place, typically at a rate of ≤ 510 g/l.
<b>Degradability:</b>	Biodegradable
<b>Bioaccumulation:</b>	Minimal to none

**SECTION 13 - WASTE DISPOSAL CONSIDERATIONS**

Follow local and national regulations. Consult disposal expert.

**SECTION 14 - TRANSPORT INFORMATION**

<b>Proper Shipping Name:</b>	Adhesives
<b>Hazard Class:</b>	3
<b>Secondary Risk:</b>	None
<b>Identification Number:</b>	UN 1133
<b>Packing Group:</b>	PG II
<b>Label Required:</b>	Class 3 Flammable Liquid
<b>Marine Pollutant:</b>	NO

**EXCEPTION for Ground Shipping**

DOT Limited Quantity: Up to 5L per inner packaging, 30 kg gross weight per package.  
Consumer Commodity: Depending on packaging, these quantities may qualify under DOT as "ORM-D".

**TDG INFORMATION**

<b>TDG CLASS:</b>	FLAMMABLE LIQUID 3
<b>SHIPPING NAME:</b>	ADHESIVES
<b>UN NUMBER/PACKING GROUP:</b>	UN 1133, PG II

**SECTION 15 - REGULATORY INFORMATION**

<b>Precautionary Label Information:</b>	Highly Flammable, Irritant	<b>Ingredient Listings:</b>	USA TSCA, Europe EINECS, Canada DSL, Australia AICS, Korea ECL/TCCL, Japan MITI (ENCS)
<b>Symbols:</b>	F, Xi		
<b>Risk Phrases:</b>	R11: Highly flammable. R20: Harmful by inhalation. R36/37: Irritating to eyes and respiratory system.	<b>R65:</b> Repeated exposure may cause skin dryness or cracking <b>R67:</b> Vapors may cause drowsiness and dizziness	
<b>Safety Phrases:</b>	S9: Keep container in a well-ventilated place. S16: Keep away from sources of ignition - No smoking. S25: Avoid contact with eyes.	<b>S26:</b> In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. <b>S33:</b> Take precautionary measures against static discharges. <b>S46:</b> If swallowed, seek medical advice immediately and show this container or label.	

**SECTION 16 - OTHER INFORMATION**

<b>Specification Information:</b>	IPS, Safety Health & Environmental Affairs	All ingredients are compliant with the requirements of the European Directive on RoHS (Restriction of Hazardous Substances).
<b>Department issuing data sheet:</b>	<EHSinfo@ipscorp.com>	
<b>E-mail address:</b>		
<b>Training necessary:</b>	Yes, training in practices and procedures contained in product literature.	
<b>Reissue date / reason for reissue:</b>	12/14/2011 / Updated GHS Standard Format	
<b>Intended Use of Product:</b>	Transition Cement for PVC to ABS Transition Joint	

This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.

**Section 5: Fire and Explosion Data**

Flash Point °F	None
Extinguishing Medium	Water, Foam, Carbon Dioxide, Dry Chemical.
Special Fire Fighting Procedures	None Known
Unusual Fire and Explosion Hazards	Hazardous combustion products may include and are not limited to oxides of carbon, Sulfur and nitrogen.

Flammability Limits	LEL	NA	UEL	NA
Auto-Ignition Temperature	NA			

**Section 6: Accidental Release Measures**

Personal Protective Equipment	ND
Material Released or Spills	Scrape or pickup excess residual material for disposal in accordance with all local, state and federal regulations as non-toxic waste.

**Section 7: Handling and Storage**

Storage	Keep out of reach of children. Store closed container at temperatures above 50 °F for a few hours before use to facilitate mixing and keep away from food until fully cured. Prolonged storage at temperatures above 80 °F reduces shelf life.
Other Precautions	Do not re-use empty containers.

**Section 8: Exposure Controls and Personal Protection**

Respiratory Protection	None
Engineering Controls	General ventilation normally adequate
Protective Gloves	Not needed in normal use, but may be desirable for prolonged, repeated use of product
Eye Protection	Not required under normal conditions, but always advisable when using chemical products
Work / Hygienic Practices	Where use can result in skin contact, wash exposed area thoroughly before eating, drinking, smoking or in food preparation. Launder contaminated clothing before re-use.
Other Personal Protection	As required by employer policies.

**Section 9: Physical and Chemical Properties**

Appearance	Cylindrical Putty Stick, Various Colors
Odor	Slightly Pungent
Physical State	Semi-rigid caulk-like Material
Boiling Point (°F)	NA
Vapor Pressure (mmHg)	ND
Vapor Density (Air = 1)	ND
Solubility in Water	None
Melting Point	NA
Specific Gravity	1.7
Evaporation Rate (Ethyl Acetate = 1)	NA
Partition Coefficient of Water / Oil Distribution	NA
pH	NA

**Section 10: Stability and Reactivity**

Stability	Stable
Conditions to Avoid	None
Hazardous Decomposition Products	May include, but is not limited to oxides of carbon, sulfur and nitrogen.
Incompatibility	None Known
Hazardous Polymerization	Will not occur

**Section 11: Toxicology Information**

Carcinogenicity	No	NTP	No	IARC Monographs	No	OSHA Regulated	No
Reproductive Toxicity	ND			Teratogenicity	ND	Mutagenicity	ND
Skintex Data	ND						

There is no LD<sub>50</sub> or LC<sub>50</sub> information available for humans.

**Section 12: Ecological Information**

Water Fowl Toxicity	No Data Available for ingredients in this product
BOD	No Data Available for ingredients in this product
Aquatic Toxicity	No Data Available for ingredients in this product

**Section 13: Disposal Considerations**

Disposal Method	Dispose of in accordance with all local, state and Federal regulations.
Container Disposal	Dispose of in accordance with all local, state and Federal regulations

**Section 14: Transport Information**

DOT Proper Shipping Name	Not Regulated
Ocean (IMDG)	Not Regulated
Air (IATA)	Not Regulated
WHMIS (Canada)	Not Regulated
UN Number	None
NAFTA HS Code	3506.91.000

**Section 15: Regulatory Information**

TSCA	All ingredients are listed on the TSCA inventory
SARA 313	None Listed
CERCLA RQ	NA
RCRA Code	NA

**Section 16: Other Information**

This Document is prepared pursuant to the OSHA Hazard Communications Standard (29 CFR 1910.1200)

**Legend:** ND = Not Determined NA = Not Applicable

*The information provided herein is believed to be accurate and represents the best information currently available. However Access-Able Technologies, Inc. makes no warranty of merchantability or any other warranty, expressed or implied, with respect to such information, and assumes no liability resulting from the use of MSDS information.*

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